

5

A method and apparatus for forming a glass article such as an optical fiber having a substantially matching viscosity across an interface associated with a first section and a second section of the optical fiber is disclosed herein. The first section has a first halogen concentration and the second section has a second halogen concentration. At least one of a partial pressure of the second halogen provided to a substrate tube and a temperature of the substrate tube is configured to affect the concentration of the second halogen in the second section. Optical fiber embodiments are also included.